





Wednesday, 7/11/2007 2:48:17 PM

Kim Johnston

Customer: CU-DAR001 Dart Helicopters Services

## Process Sheet

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33484

Part Number: K642 511

Job Number:



Seq. #: Machine Or Operation:

Description:

6.0 D29321

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

1 D2932-1

Description

Saddle

Batch

B32021 ✓

SP

7.0 D29331

206 Saddle Left



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

1 D2933-1

Description

Saddle

Batch

B32379 ✓

SD

8.0 D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

2 D2934

Description

Saddle Spacer

Batch

B32628 ✓

SP

9.0 D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

2 D2935

Description

Saddle Spacer

Batch

B32469 ✓

SD

10.0 D29381

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

1 D2938-1

Description

Saddle

Batch

B30281 ✓

SP

11.0 D29391

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

1 D2939-1

Description

Saddle

Batch

B31252 ✓

7/7/26 50



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Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

D33963

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number  
2 D3396-3

Description  
Spacer

Batch

132784 ✓

50 ✓

13.0

D3407043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number  
1 D3407-043

Description  
Tow Ring

Batch

32893 ✓

7/8/01 ✓

14.0

D34561

washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number  
1 D3456-1

Description  
Washer

Batch

1325701 ✓

50 ✓

15.0

D34571

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number  
2 D3457-1

Description  
Washer

Batch

1324407 ✓

32409 ✓ 50 ✓

16.0

AN3C35A



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part Number  
3 AN3C35A

Description  
Bolt

Batch

1109955 ✓

50 ✓

17.0

AN3C36A



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick:

Qty Part Number  
9 AN3C36A

Description  
Bolt

Batch

1101261 ✓

7/7/26 ✓



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Tim Johnston

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Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33484

Part Number: K642 511

Job Number:



Seq. #:	Machine Or Operation:	Description:
18.0	AN3C41A	
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number 8 AN3C41A Description Bolt <u>M105118</u> ✓ SP
19.0	AN4C6A	
		Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s) Pick: Qty Part Number 12 AN4C6A Description Bolt <u>M104936</u> ✓ SP
20.0	AN5C11A	
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number 8 AN5C11A Description Bolt <u>M104537</u> ✓ SP 8 M105143
21.0	AN5C12A	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number 4 AN5C12A Description Bolt <u>M104936</u> ✓ SP
22.0	AN5C13A	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number 4 AN5C13A Description Bolt <u>M104603</u> ✓ SP 3 M105136
23.0	AN5C15A	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number 1 AN5C15A Description Bolt <u>M101291</u> ✓ 1/7/25 SP



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Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33484

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description :

24.0

AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number  
2 AN5C32ADescription  
Bolt

Batch

M105976 ✓

SP

25.0

AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number  
2 AN5C34ADescription  
Bolt

Batch

M18918 ✓

SP

26.0

AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number  
1 AN5C35ADescription  
Bolt

Batch

M18918 ✓

SP

27.0

AN960C10L

washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number  
24 AN960C10LDescription  
Washer

Batch

M104885 ✓

SP

28.0

AN960C416L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number  
24 AN960C416LDescription  
Washer

Batch

M104916 ✓

7/7/2559







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Kim Johnson

## Process Sheet

Customer: CL-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33184

Part Number: K642 511

Number:



q. #: Machine Or Operation: Description :

24 NAS1515H4L Washer

35.0 N 1S1515H5 Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 NAS1515H5

Washer

*M105857*

*SD*

36.0 N 1S1515H5L WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

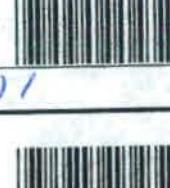
8 NAS1515H5L

Washer

*M10956*

*2/25 SC*

37.0 CC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*2/28/01*

38.0 FACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP K642 511 CHG003

Location: *2/28/01*

*0*

39.0 C21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07.08.02*

Completion



*7/07-08-01*

